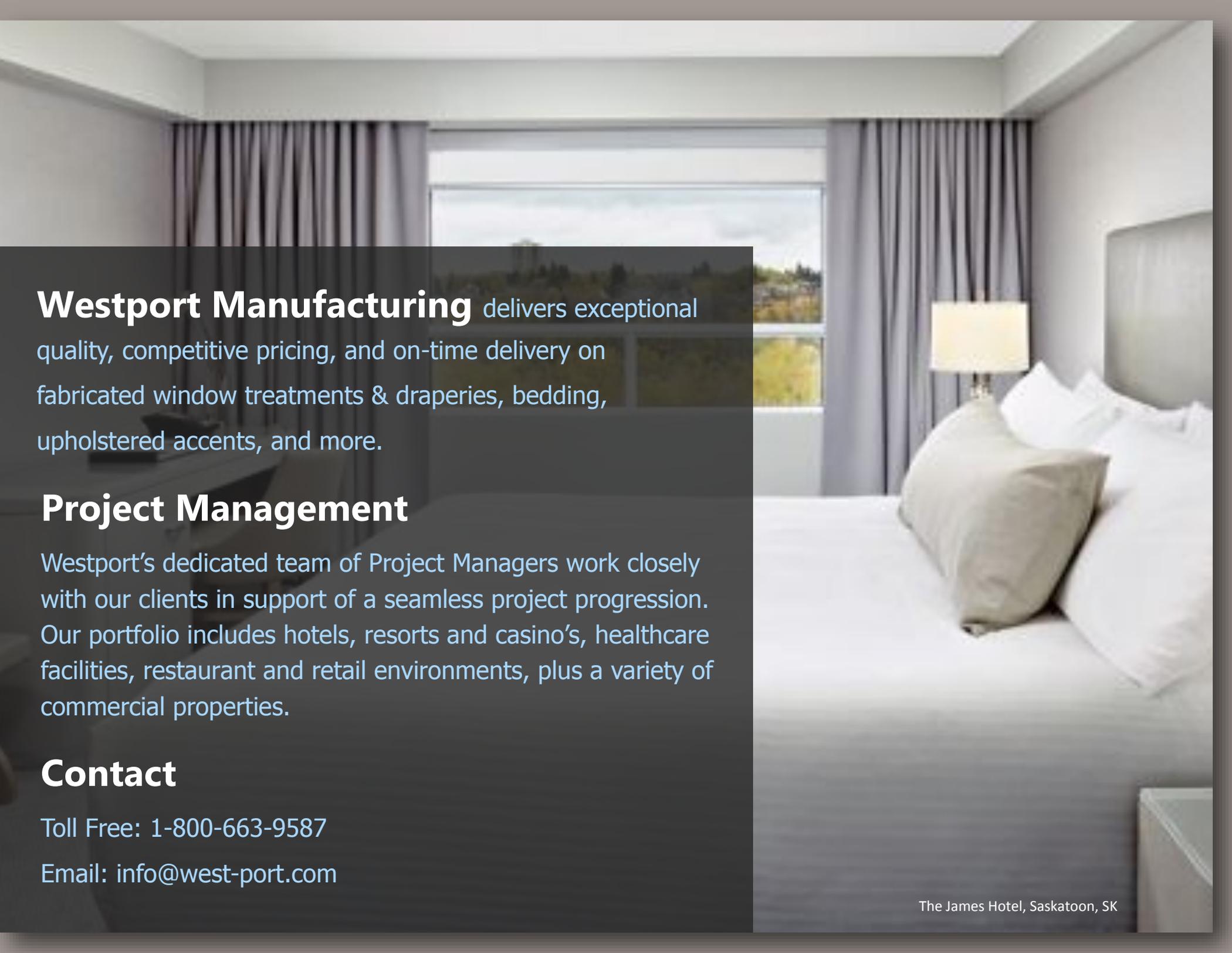




The James Hotel, Saskatoon, SK

bedding fabrication specifications

A photograph of a modern hotel room. In the foreground, a bed is neatly made with white linens and several pillows, including a large olive-green one. A bedside table with a lit lamp is visible. In the background, a window is framed by grey curtains, offering a view of a landscape with trees and a building. The room has a clean, minimalist aesthetic with neutral tones.

Westport Manufacturing delivers exceptional quality, competitive pricing, and on-time delivery on fabricated window treatments & draperies, bedding, upholstered accents, and more.

Project Management

Westport's dedicated team of Project Managers work closely with our clients in support of a seamless project progression. Our portfolio includes hotels, resorts and casino's, healthcare facilities, restaurant and retail environments, plus a variety of commercial properties.

Contact

Toll Free: 1-800-663-9587

Email: info@west-port.com

Fabrication Capabilities

Westport's experienced team of project managers and fabrication specialists, including designers, estimators, purchasing agents, and installers, ensure the highest standards for technical support, manufacturing, and customer service. With over 50,000 square feet of manufacturing space, and a full complement of cutting tables and sewing equipment, we have the capacity to meet the needs of even the largest clients.

Westport Manufacturing offers a broad range of made-to-order items, including:

- Manual and motorized drapery, sheers, and Roman shades.
- Manual and motorized roller shades, wood and faux-wood blinds, and other window coverings.
- Complete top-of-bed solutions, including triple-sheeting, bedspreads, coverlets, and duvets, pillow shams, bed skirts, and bed scarves.
- Accent pillows and bolsters.
- Upholstered furniture including headboards, lounge seating, and more.

Manufacturing since 1947, Westport's decades of experience allow us to provide expertise in a wide range of fabrication applications, partnering with clients and suppliers to deliver custom-solutions to fit all project types.

Customer Service & Installation

Westport Manufacturing offers a complete range of onsite and remote installation assistance. Our service package includes:

- Dedicated project management, from project design to final installation.
- Field measurement.
- Interior design and value engineering.
- Technical design consultation.
- Installation of draperies, window coverings, and upholstered headboards.
- On-site resolution of field challenges.
- Adjustments and repairs.
- Standard product warranties, plus an additional one-year warranty on labor and workmanship.

Sheraton Cavalier, Saskatoon, SK



bedding specifications

Bedding Specifications

Select from bedding components, fabrication processes, and other elements of bedding solutions from the information provided below. Westport fabricates bedding in every style, including coverlets, bed throws, duvet covers, bed skirts, bed scarves, box spring covers, accent pillows, bolster pillows, and more. Talk to a Project Manager about your needs. At Westport, we're here to help!

North American Standard Bed Sizes Chart	
Description	Dimensions
Twin Long Body	39"W x 80"L
Full Extra Long (XL)	54"W x 80"L
Queen	60"W x 80"L
King	76"W x 80"L
California King	72"W x 84"L



Decorative Top Sheet

Triple sheeting is quickly becoming a standard for bedding presentation in the hospitality industry. It is a hygienic system of changing a room, resulting in a bed that guests find clean and modern.

Decorative Top Sheets are made to the following specifications:

- 4" Top hem
- 1" Side and Bottom Hems
- Fabrics are 7.5oz per yard, 100% polyester, easy care and wash.
- Sold in packs of 6.

Standard Decorative Top Sheet Dimensions

- Twin LB: 68"W x 112"L
- Full / Full XL: 90"W x 112"L
- Queen: 96"W x 112"L
- King: 114"W x 112"L
- California King: 110"W x 116"L

Standard Seams: 54" fabric has seams extending to the top edge of the Top Sheet.

Decorative Top Sheets are available in Westport's standard program colors, and can also be custom made-to-order at any size and in a wide variety of fabric options. For more information on custom orders, please speak with a Project Manager.

The Triple Sheeted Bed Presentation

- Place the bottom sheet (flat or fitted) over the mattress, on top of the mattress protector.
- Next, place the flat sheet above this.
- A blanket is then placed on top of the second sheet.
- Lastly, the decorative top sheet is placed on top, to complete the triple-sheeting bed presentation.

Add a splash of color, and protect the end of the triple-sheeted bed from soiling, with an accent bed scarf.



Throw Bedspread

Throw Bedspreads are a long-held standard in the lodging industry. This style extends almost to the floor, eliminating the need for a bed skirt, and providing a simple, easy to maintain bed presentation.

- Available quilted (see available patterns below) with standard 7oz fill (custom fill weights also available), or unquilted.
- Self-lined, unlined, or contrast lining available. Double sided printing also available.
- 1" Rolled hem.
- Square corners.
- Verify drop prior to placing order.



Bedspread Options

Standard Fill:	7oz bonded polyester (4oz, 8oz, and 10oz fills also available)
Standard Drop:	21"
Standard Backing;	White, 70% Polyester / 30% Cotton seamless washable sheeting. Colored linings also avail.
Standard Seams:	54" fabric has seams extending to the top edge of the Bedspread.
Standard Quilting:	Diamond, Box, Onion, or Double Onion. Natural color quilting threads. Color match available.
Style Options:	Standard (Square Corners) Bell Corner Capped Corner Waterfall - Fitted & Open Corner Gusset - Fitted, & Open Corner Cap - Fitted
Edge Options:	Rolled Hem (Standard) Knife (Straight) Flanged (3" W, All Edges, Mitered Corners) Welted (Matching or Coordinating Fabric) Banded (5"W, At Bottom & Sides)

Standard Bedspread Sizes

Description	Mattress & Drop
Twin Long Body	39"W x 80"L x 21"D
Full Extra Long	54"W x 80"L x 21"D
Queen	60"W x 80"L x 21"D
King	76"W x 80"L x 21"D
California King	72"W x 84"L x 21"D

Throw Coverlet

Bedsread Coverlets are designed for use with a bed skirt, offering the ease of the throw-style bed cover, combined with the decorative versatility offered by the skirted bed set-up.

- Available quilted with standard 7oz fill (custom fill weights also available), or unquilted.
- Self-lined, unlined, or contrast lining available. Double sided printing also available.
- 1" Rolled hem.
- Square corners.
- Verify drop prior to placing order.



Coverlet Options

Standard Fill:	7oz bonded polyester (4oz, 8oz, and 10oz fills also available)
Standard Drop:	13"
Standard Backing;	White, 70% Polyester / 30% Cotton seamless washable sheeting. Colored linings also avail.
Standard Seams:	54" fabric has seams extending to the top edge of the Coverlet.
Standard Quilting:	Diamond, Box, Onion, or Double Onion. Natural color quilting threads. Color match available.
Style Options:	Standard (Square Corners) Bell Corner Capped Corner Waterfall - Fitted & Open Corner Gusset - Fitted, & Open Corner Cap - Fitted
Edge Options:	Rolled Hem (Standard) Knife (Straight) Flanged (3" W, All Edges, Mitered Corners) Welted (Matching or Coordinating Fabric) Banded (5"W, At Bottom & Sides)

Standard Coverlet Sizes

Description	Mattress & Drop
Twin Long Body	39"W x 80"L x 13"D
Full Extra Long	54"W x 80"L x 13"D
Queen	60"W x 80"L x 13"D
King	76"W x 80"L x 13"D
California King	72"W x 84"L x 13"D

Bed Blanket

Bed Blankets are a lightweight option for guestroom bedding, gaining popularity as temperature controlled rooms eliminate the need for heavier bed cover styles. Bed Blankets are designed for use with a bed skirt, offering the ease of the throw-style bed cover, combined with the decorative versatility offered by the skirted bed presentation.

- Available quilted with 4oz fill, or unquilted.
- Self-lined, unlined, or contrast lining available. Double sided printing also available.
- Knife Edge
- Square corners.
- Verify drop prior to placing order.



Bed Blanket Options

Standard Fill:	4oz bonded polyester
Standard Drop:	16"
Standard Backing:	Colored lining to match dominant face fabric color. Also available reversible, with same fabric front and back.
Standard Seams:	54" fabric has seams extending to the top edge of the Bed Blanket.
Standard Quilting:	Diamond, Box, Onion, or Double Onion. Natural color quilting threads. Color match available.
Edge Options:	Knife (Standard) Rolled Hem (1") Flanged (3" W, All Edges, Mitered Corners) Welted (Matching or Coordinating Fabric) Banded (5"W, At Bottom & Sides)

Available with COM fabrics, or work with our designers to select from options in our extensive fabrics library.

Standard Bed Blanket Sizes

Description	Mattress & Drop
Twin Long Body	39"W x 80"L x 16"D
Full Extra Long	54"W x 80"L x 16"D
Queen	60"W x 80"L x 16"D
King	76"W x 80"L x 16"D
California King	72"W x 84"L x 16"D

Duvet Cover

For the highest level of luxury and comfort. Duvet covers are available in a wide variety of color and design choices, opening up a whole world of possibility for the hotel guestroom.

- Standard Duvet Cover has square corners at top and bottom
- Reinforced top stitching around perimeter with 0.5" stitches
- Standard Envelope closure.
- Standard 18" Pillowcased edge detail.
- Standard seams on 54" fabric extend to the top edge of the duvet.
- Available with or without insert.
- Self-lined and reversible
- Specify required drop. Recommend 3" longer than mattress depth.



Duvet Options

Closure Options:	Envelope (Standard) Zipper Buttons
Standard Seams:	54" fabric has seams extending to the top Edge of the bedspread.
Edge Options:	Pillowcased (Standard) Knife (Straight) Flanged (3" W, All Edges, Mitered Corners) Welted (Matching or Coordinating Fabric) Banded (5"W, At Bottom & Sides)

Available with COM fabrics, or work with our designers to select from options in our extensive fabrics library.

Duvet Inserts are available in a variety of options. See next page for more information on stocked duvet insert styles.



Duvet Inserts

A variety of duvet insert options, ranging from light-weight and cost-effective, to high end luxurious, are readily available from our stocked duvet insert program. Additional custom sizes and options are also available.

Economy Poly-Down Duvet Insert

- Front: 100% Polyester Micro Fiber Fabric
- Backing: 100% Polyester White Trevira Fabric
- Shell: Double Stitched with Piped Edges
- Fill: Poly-Down Fiber
- Hypo-Allergenic and Machine Washable

ITEM #	DESCRIPTION	SIZE	WEIGHT
ET227	Twin	64" x 88"	42oz
ED228	Full	78" x 88"	50oz
EQ229	Queen	88" x 88"	58oz
EK230	King	104" x 88"	68oz

Signature Deluxe Poly-Down Duvet Insert

- 100% Polyester Micro Fiber Fabric on Front and Back
- Shell: Double-stitched with Piped edges
- Fill: Siliconized, Anti-Bacterial, poly-down fill
- Hypo-Allergenic and Machine Washable

ITEM #	DESCRIPTION	SIZE	WEIGHT
ST231	Twin	64" x 88"	55oz
SD232	Full	78" x 88"	67oz
SQ233	Queen	88" x 88"	76oz
SK234	King	104" x 88"	90oz

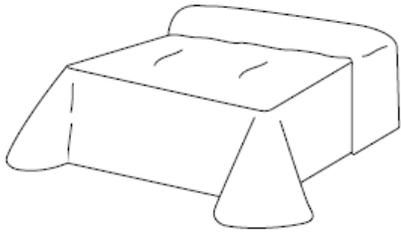
White Duck Down Duvet Insert

- 100% Cotton
- 240 Thread Count fabric
- Shell: Double-stitched with Piped edges
- Fill: White Duck Down

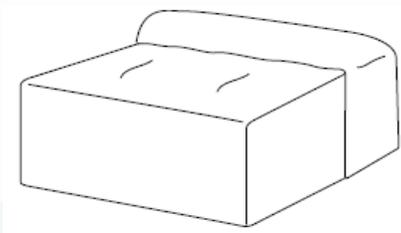
ITEM #	DESCRIPTION	SIZE	WEIGHT
DT223	Twin	64" x 88"	22oz
DD224	Full	78" x 88"	28oz
DQ225	Queen	88" x 88"	32oz
DK226	King	104" x 88"	38oz



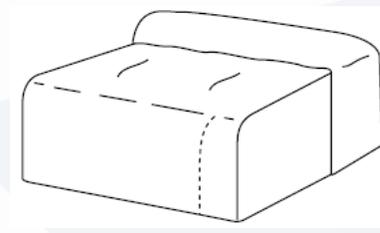
Additional Bedding Style Options



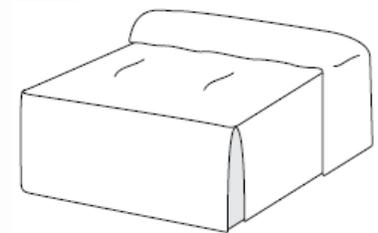
THROW WITH BELL CORNERS



CAP WITH CUT & SEWN CORNERS



WATERFALL WITH
END CORNERS SPLIT TO MATTRESS



OPEN CORNER WITH GUSSETS



QUILTED THROW



CAPPED



MITERED BAND (5")



SQUARE WITH KNIFE EDGE



PILLOWCASED



ROLLED HEM

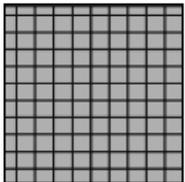


UNLINED

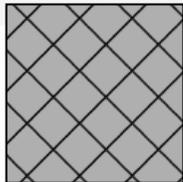


LINED WITH FLANGE (3")

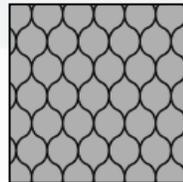
Quilting Style Options



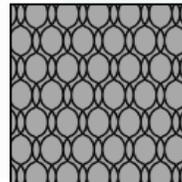
BOX (54" & 126")
3", 6" or 9" REPEAT



STRAIGHT DIAMOND
(54" & 126") 6" REPEAT



ONION (54" & 126")
6" Repeat



DOUBLE ONION
(54" & 126") 6" REPEAT

Bed Scarves

Westport Manufacturing offers an extensive selection of bed scarf styles, created to enhance your hotel guestroom décor.

Non-Reversible Bed Scarf

- Construction: Rectangular scarf, with square corners, and knife edge; finished back. Standard Non-Reversible scarf is unlined, single ply.
- Options: Two ply, lining fabric to match dominant face color.
- Dimensions: Full: 24" x 76"
Queen: 24" x 80"
King: 24" x 96"

Reversible Bed Scarf

- Construction: Two ply rectangular scarf with square corner, and knife edge. Back fabric to match face fabric.
- Options: Unlined, single ply, with reversible fabric.
Unlined, single ply, with double-sided print.
- Dimensions: Full: 24" x 76"
Queen: 24" x 80"
King: 24" x 96"

Full Size Decorative Scarf

Can be reversible or non-reversible, banded or without banding, quilted or non-quilted. Construction follows the style selected. Size is the only non-variable.

- Dimensions: Full: 40" x 76"
Queen: 40" x 80"
King: 40" x 96"

Bed Scarf Options

- Edge Options: Knife (Standard)
Rolled Hem
Flanged (3" W, Mitered Corners)
Banded (5"W, Mitered Corners)
Welted (Matching or Coordinating Fabric)
- Interlining: Flannel
- Quilting Patterns: Box, Diamond, Onion, & Double Onion
- Quilting Fill: 4oz (Standard)
7oz
10oz

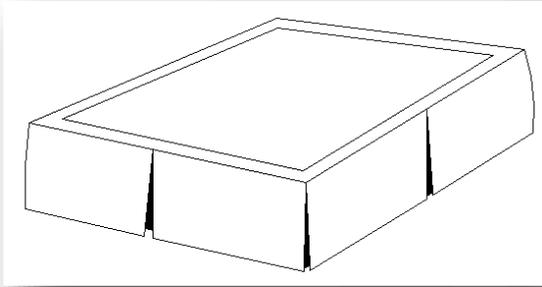
Available with COM fabrics, or select from options in our extensive fabrics library.



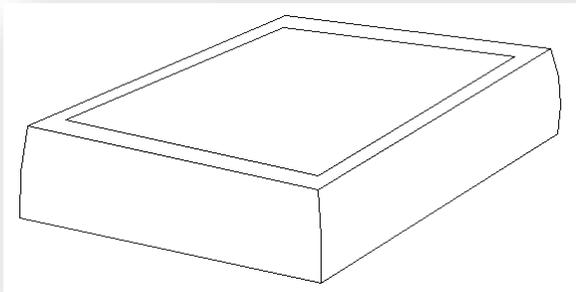
Bed Skirts

Standard bed skirt styles are available as below. Other options are available. Talk with a Project Manager for more information.

Tailored: 4 Pleats on Full size, 5 pleats on Queen & King size.



Cap: No pleats or split corners.



Additional Styles (Available Upon Request):

- Box Spring Cover: 6" wrap at bottom of box spring; elastic perimeter.
- Box Pleated: Continuous pleats from 2", 4", or 6" custom pleat sizes.
- Quilted: Select from standard quilting patterns.
- Hugger: Available on all styles.

Bed Skirt Details

Fabrication Details:

- Available either lined or unlined.
- All styles include standard 4" platform strip.
- Platform (decking) fabric composed of 70% polyester, 30% cotton lining.
- Standard drop is 14". Confirm required drop prior to fabrication.

Quilting Patterns: Box, Diamond, Onion, or Double Onion
Quilting Fill: 4oz (Standard)
7oz
10oz

Additional Options

- Available with 4.0" lip at head to secure skirt to box spring.
- Hugger available for all styles.
- No-slip corner available for all styles.

Standard Sizes

Description	Mattress & Drop
Twin Long Body	39"W x 80"L x 14"Drop
Full Extra Long	54"W x 80"L x 14"Drop
Queen	60"W x 80"L x 14"Drop
King	76"W x 80"L x 14"Drop
California King	72"W x 84"L x 14"Drop

Available with COM fabrics, or select from options in our extensive fabrics library.

Decorative Pillows

Rectangular Accent Pillow

- Shape: Rectangle
- Construction: Double-stitching around edges (10 stitches/inch)
Standard thread is polyester in matching or complementary color.
- Fill: Medium density polyester fiberfill.
- Closure: Available standard fully sewn; optional concealed zipper closure running along the cushions top seam.
- Edge: Standard with Knife (flat) edge detail
Available custom with 2" Flange (mitered corners), or with 1/4" welting (self welt, or contrast welt)
- Sizes:

Twin / Full:	24" x 12"
Queen:	26" x 13"
King:	28" x 14"



Bolster Pillow

- Shape: Cylindrical
- Construction: Double-stitching around edges (10 stitches/inch)
Standard thread is polyester in matching or complementary color.
- Fill: Medium density FR foam insert, wrapped with polyester fiberfill.
- Cover: Removable
- Closure: Concealed zipper closure running along the cushions top seam.
- Edge: Standard with Knife (flat) edge detail
Available custom with 1/4" welting (self welt, or contrast welt).
- Sizes:

Twin / Full:	24" x 8"
Queen:	26" x 8"
King:	30" x 8"



Decorative Pillows

Square Accent Pillow

- Shape: Square
- Construction: Double-stitching around edges (10 stitches/inch)
Standard thread is polyester in matching or complementary color.
- Fill: Medium density polyester fiberfill
- Closure: Available standard fully sewn; optional concealed zipper closure running along the cushions top seam.
- Edge: Standard with Knife (flat) edge detail
Available custom with 2" Flange (mitered corners), or with 1/4" welting (self welt, or contrast welt).
- Sizes: Small: 14" x 14"
Medium: 16" x 16"
Large: 18" x 18"



Euro Pillow

- Shape: Large Square
- Construction: Double-stitching around edges (10 stitches/inch)
Standard thread is polyester in matching or complementary color.
- Fill: Medium density polyester fiberfill
- Closure: Available standard fully sewn; optional concealed zipper closure running along the cushions top seam.
- Edge: Standard with Knife (flat) edge detail
Available custom with 2" or 3" Flange, or with 1/4" welting (self welt, or contrast welt)
- Sizes: Small: 24" x 24"
Medium: 26" x 26"
Large: 32" x 32"



Decorative Pillows

Boudoir Pillow

- Shape: Long Rectangle
- Construction: Double-stitching around edges (10 stitches/inch) Standard thread is polyester in matching or complementary color.
- Fill: Medium density polyester fiberfill
- Closure: Available standard fully sewn; optional concealed zipper closure running along the cushions top seam.
- Edge: Standard with Knife (flat) edge detail Available custom with 2" Flange (mitered corners), or with 1/4" welting (self welt, or contrast welt).
- Sizes: Twin / Full: 26" x 8"
Queen: 30" x 8"
King: 32" x 8"



Pillow Sham

- Shape: Rectangular
- Construction: Decorative pillow case with flange. Double-stitching around edges (10 stitches per inch). Standard thread is clear polyester monofilament thread.
- Fill: Pillow Insert
- Closure: Envelope flap 6" from the edge of the pillow. 6" Flap overlap.
- Edge: Standard with 2.5" Flange edge. Also available with 1/4" Welting or Knife Edge.
- Sizes: To fit standard pillow sizes; verify per project.





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Westport Manufacturing

Your complete resource for:

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Window Coverings

Blinds, Shades,
& Motorization

Bedding, Fabrics,
& Upholstered Accents

Fabrication &
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